

seams may be continuous helical lock seam weld seam.

ations should be assembled with either of the bands shown.

s bar spacer shall be welded to the bearing such a manner as to develop a minimum tensile of 55,000 N (12,000 LBS) normal to the axial axis of the bearing bars.

num variance from a straight line between same top corners of the bearing bars shall be (") in 6.0 m (20').

ing band connections shall be galvanized or accordance with the Standard Specifications. is shall develop minimum required strength is shown are minimum.

or to provide an adequate method of keeping all concrete out of pipe, during paving eas.

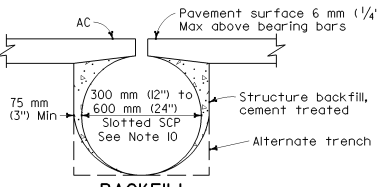
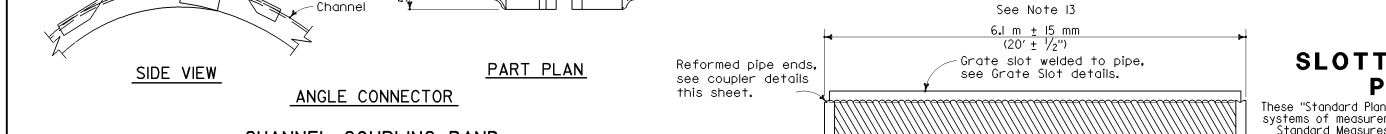
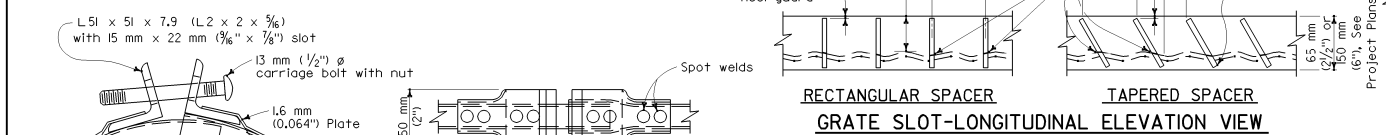
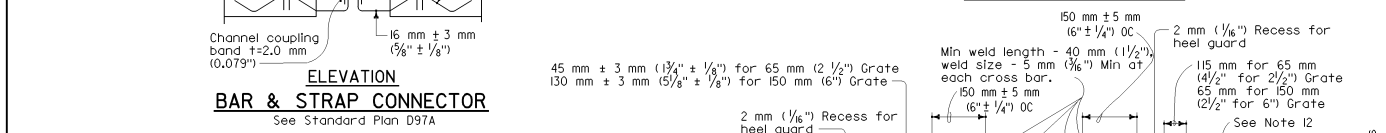
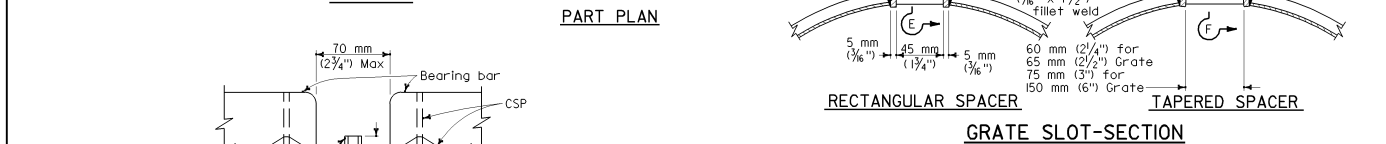
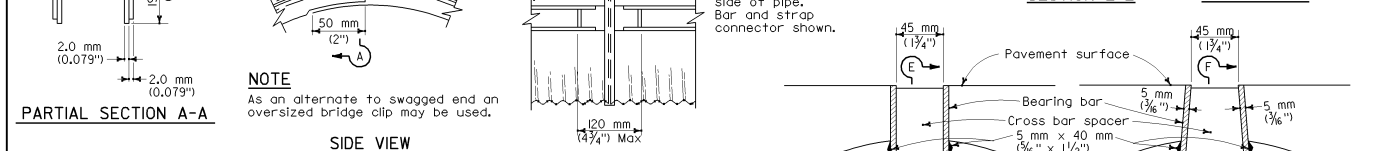
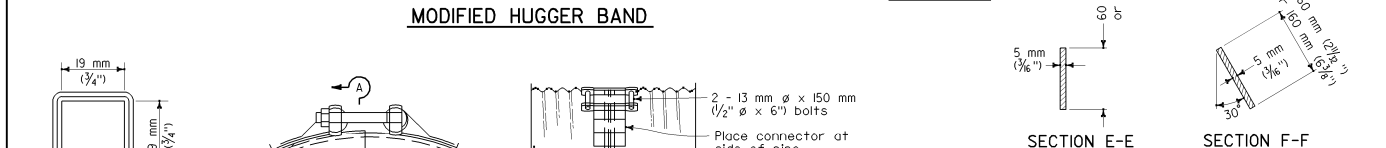
pipe wall thickness is 1.6 mm (0.064").

24" Diameter will not support normal highway ds.

guard when specified.

dge of cross bar spacer offset in of flow.

herwise shown on the plans or specified in al provisions, cross bar spacers shall be angular or tapered at the contractor's



STATE OF CALIFORNIA  
DEPARTMENT OF TRANSPORTATION  
**SLOTTED CORRUGATED STEEL  
PIPE DRAIN DETAILS**

These "Standard Plans for Construction of Local Streets and Roads" contain units in two systems of measurement: International System of Units (SI or "metric") and United States Standard Measures shown in the parentheses (1). The measurements expressed in the two systems are not necessarily equal or interchangeable. See the "Foreword" at the beginning of this publication.

NO SCALE

D98B